



Highlights 2019

Fastening solutions for permanently beautiful facades

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Assembly Elements

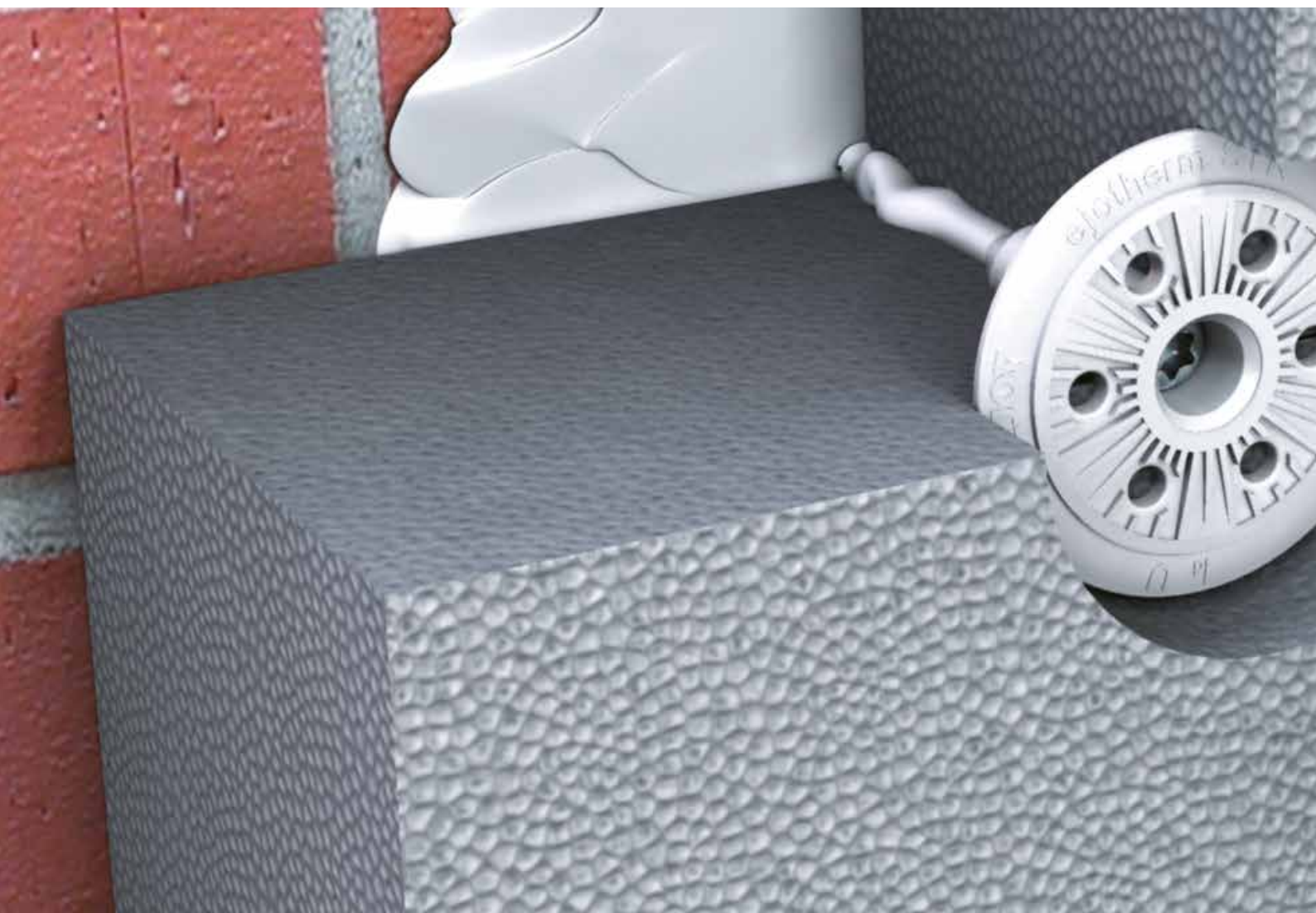


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Universal screw-in anchor **STR U 2G**



The fascinating fastener for homogeneous and even ETICS facades

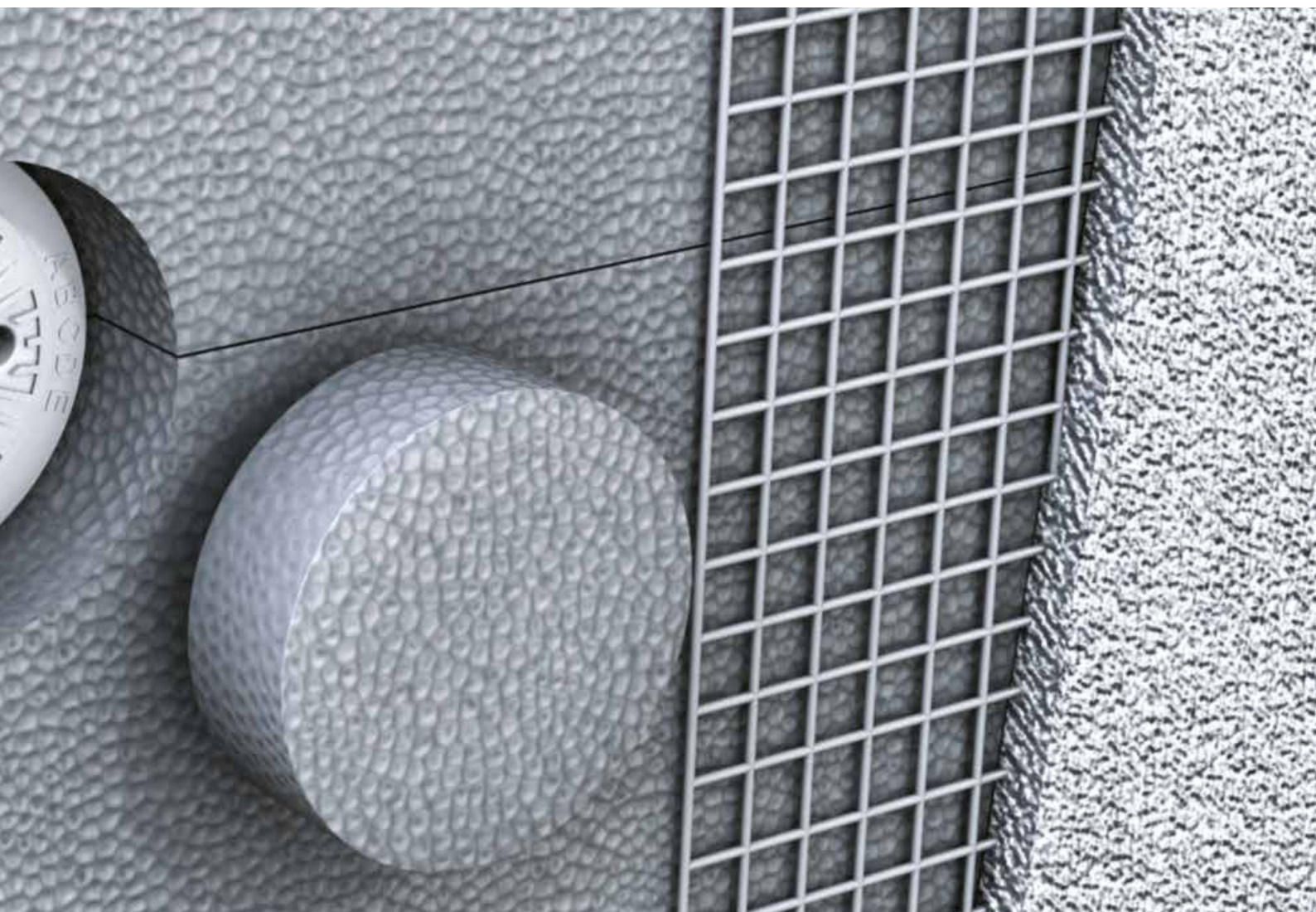
EJOT has developed the STR principle for perfect and homogeneous insulating surfaces. Reliable fastening of the insulation is achieved in four simple and quick steps, and you see nothing of it.

Thanks to the special ergonomic installation tool, the anchors are countersunk into the insulating material in a controlled manner and then covered with an insulating material cap.

This technology guarantees a flat insulation surface and an even render layer. Further work steps, such as filling, are no longer necessary.

Further properties of the *ejotherm*® STR U 2G

- Dual application – countersunk and flush with the surface
- Shortest embedment depth
- 100 % setting control



Best **bearing loads** – Best **performance**

Combination with additional washer *ejotherm*® VT 2G

In order to achieve maximum positive effects, the *ejotherm*® VT 2G combination washer is also available. The combination washer increases the bearing load per anchor, thus optimising the number of required anchors and the processing time.

With this mounting variant as well, the *ejotherm*® STR U 2G anchor is covered with an insulating material cap and the surface is thus homogenised.

NEW

Fastening of ETICS to soffits

The insulation of so-called soffits (pergolas, passageways, balcony soffits, etc.) is often implemented in practice as ETICS. Until now, this design was not subject to any national or European regulations.

In order to close this regulatory gap, the German Institute for Building Technology (DIBt) has defined new test requirements for systems and fasteners.

EJOT has provided the corresponding proofs for the stability of the *ejotherm*® STR U 2G screw anchor as well as for its suitability for use in ETICS.

The bearing load of 0.5 kN in the substrate has already been supplemented in the national application approval Z.-21.2-1769.

The expert's report on the system test is expected soon. This will be stored with the German Institute for Building Technology (DIBt) and can be used at any time to supplement the German ETICS approval of the system providers.



Fire breaks assembled reliably and quickly

New fire protection requirements for ETICS systems also make increased further demands on the fastening solutions.

As a rule, the general building authority approvals require approved ETICS anchors made of plastic with an expansion element (screw or nail) made of steel to be used for fastening fire breaks.

Further discussion and additional, detailed flammability tests have also dealt with the topic of expansion elements made of steel in more detail, and the following recommendation has been issued:

The steel expansion element of the anchor should penetrate at least 40 % into the insulation material in order to provide additional safety in case of fire.

Since EJOT always focuses on the balance between load-carrying capacity and thermal conductivity when developing its products, the *ejotherm*® STR U 2G screw anchor with its sufficiently long steel expansion element is the perfect solution for fixing fire breaks reliably and quickly. At the same time, the countersunk installation also allows homogeneous surfaces to be created in the area of the fire breaks.

In addition to the *ejotherm*® STR U 2G, the EJOT H1 eco and *ejotherm* H2 hammer-set anchors also meet the current requirements for ETICS fire break fastening.





NEW

Influence of washer anchors on sound insulation

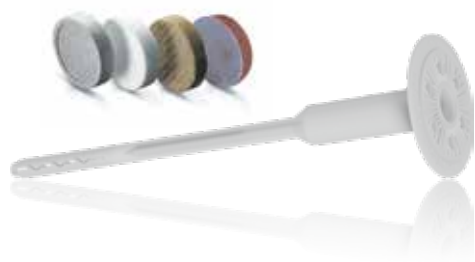
The influence of an external thermal insulation composite system on the building structure depends on a wide variety of factors.



Until now, the influence of washer anchors on the sound insulation of the overall system had to be taken into account, which further complicates the evaluation. Although this necessity will basically continue in the future, the *ejotherm*® STR U 2G can make a significant contribution to simplification.

This new knowledge is already implemented in the changed standard DIN 4109-34/A1, which is expected in spring 2019.

The *ejotherm*® STR U thus not only solves the problem of anchor marks in recessed installation, but also makes the evaluation of ETICS systems even easier.



The German Institute for Building Technology (DIBt) has confirmed that countersunk anchors set and masked with insulating material, which are thus separated from the render (e.g. *ejotherm*® STR U), have no influence on sound insulation. They can therefore be disregarded in the calculation.







Problem-free surfaces



Preventing anchor marks with the STR principle

Everyone has seen them – ugly patterns of light and dark spots on ETICS facades, also known as "anchor marks". A nuisance for the residents, but also for contractors and specifiers. For this reason, EJOT developed the STR principle more than 15 years ago. Since then the number of marks has considerably decreased, but the subject remains topical.

Anchor marks are either temporary or permanent spots on a thermally insulated and rendered facade. The anchors form a thermal bridge that leads to different hygrothermal boundary conditions. The formation can have several causes, e.g. the location of the building, the orientation of the facade surface or the thermal bridge (chi value) of the anchor. Different heat storage capacities of the components used (insulation boards, anchors, render) and incorrect setting positions of the anchors can also lead to the marks. The marks can appear as dark or bright spots on the facade.

The dark spots in the area of the anchor washers usually result from anchors that are set too deep. These areas are filled or rendered after installation. The resultant thicker render above the anchors leads to slower drying of the facade in these areas, or rather it remains moist for a longer time, thus providing dirt, algae and fungi with a better chance of accumulation. The bright spots on the other hand are the result of different heat storage capacities or thermal conductivities of the components. The

combination of anchor washer and render coating stores the heat longer than the undisturbed render surface. This area dries faster. The remaining surface of the facade stays moist longer and in turns collects dirt for a longer period; the area above the anchor washers stays bright.

The countersunk installation according to the EJOT STR principle and anchor washers covered with caps homogenise the surface. Levelling-out of anchors that are set too deep is no longer necessary; different render thicknesses are prevented. The recessed setting position moves the problem with the anchor washer from the facade surface into the insulation material. The caps ensure low temperature difference problems on the insulation surface. At the same time, the moisture exchange between the render and the insulation material is homogenized across the surface..

Only the STR principle, which has been proven a million times, can prevent anchor marks in the long term.





ETICS fastening solutions for timber frame, prefabricated houses and modular construction

The screw fastener for solid wood and wood material boards, **ejotherm® STR H**, is already an integral part of the EJOT product portfolio. Due to the different methods of construction and insulation materials used, further fastening solutions with special properties are required, especially in timber frame and modular construction, as well as in the prefabricated house sector.

For this reason, EJOT has put together a complete package for wood and metal substrates.

The addition of board materials to the already existing product approvals as well as new fastening solutions broaden the range of applications.



ejotherm® STR H

Screw fasteners for applications on solid wood and material boards



Substrates

- Solid construction timber
- Laminated timber, laminated beams
- Cross laminated timber
- OSB boards
- Synthetic resin bonded wood chipboard
- Plasterboard (Fermacell)
- Metal sheets up to 0.75 mm

Features

- Approved
- Countersunk installation according to the STR principle and surface fixed installation
- No pre-drilling necessary



ejotherm® STR H E

Screw fasteners for applications on solid wood and material boards for ETICS with mineral wool insulation boards



Substrates

- Solid construction timber (German: KVH)
- Laminated timber, laminated beams
- Cross laminated timber
- OSB boards
- Synthetic resin bonded wood chipboard
- Plasterboard (Fermacell)

Features

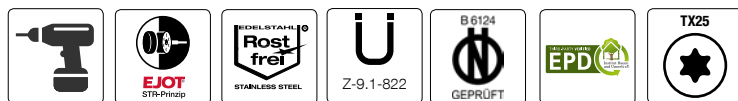
- Approved
- Countersunk installation according to the STR principle and surface fixed installation
- No pre-drilling necessary
- Corrosion-resistant due to stainless steel screw

Coming soon. Product launch in planning.



ejotherr[®] STR H A2

Screw fastener for additional applications on steel substructures



Substrates

- Solid construction timber (German: KVH)
- Laminated timber, laminated beams
- Cross laminated timber
- OSB boards
- Synthetic resin and cement bonded wood chipboard
- Plasterboard (Fermacell)

Features

- Approved
- Countersunk installation according to the STR principle and surface fixed installation
- Drill point for applications on metal sheets up to 1.5 mm (structural)
- No pre-drilling necessary



Special solution

For cement bonded wood chipboard

EJOT[®] soft wood fibre screw

Structural fastening solution for soft wood fibre boards on wood (material boards)

Substrates

- Solid construction timber (German: KVH)
- Laminated timber, laminated beams
- Cross laminated timber
- OSB boards
- Synthetic resin and cement bonded wood chipboard

Features

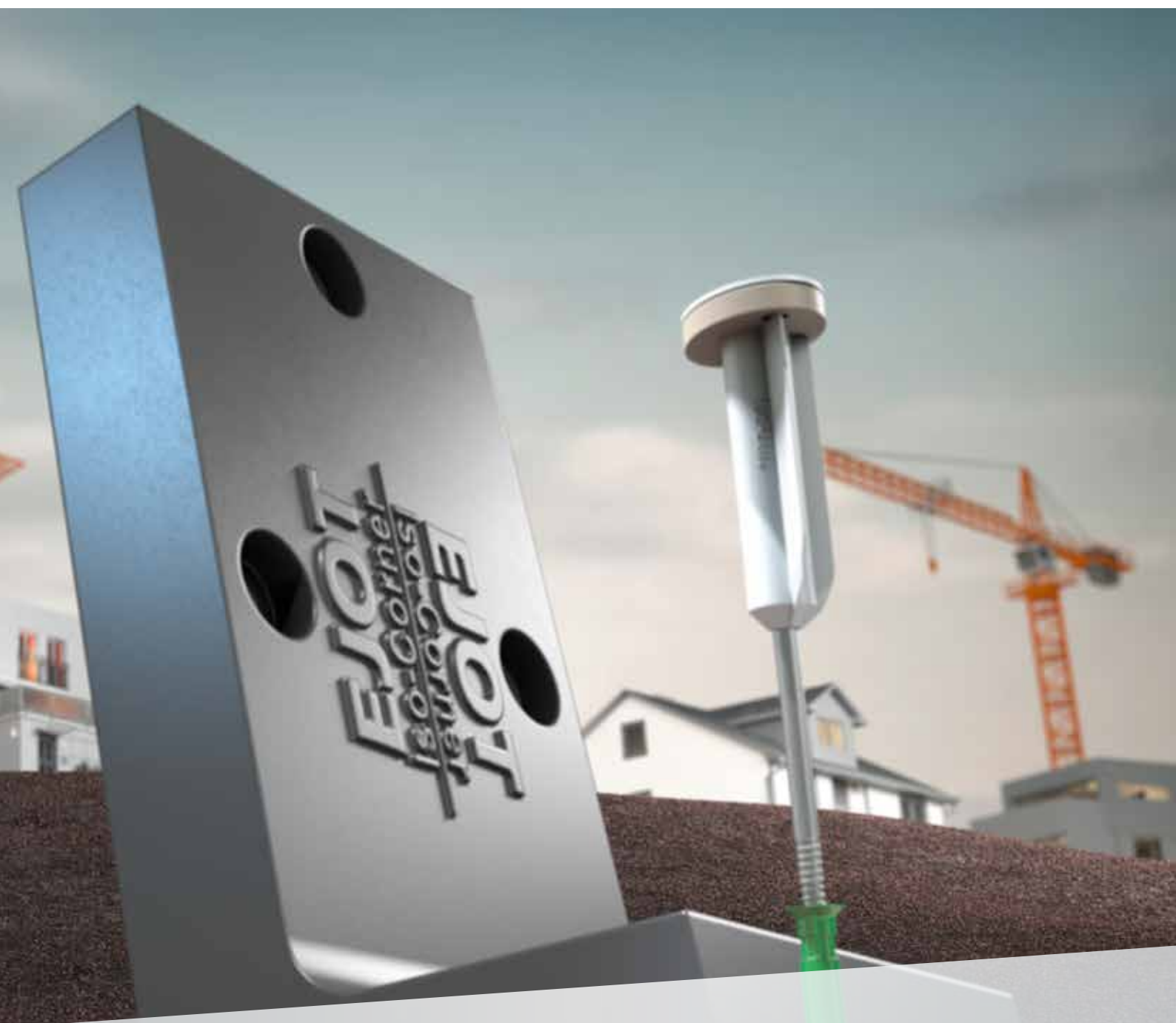
- Underhead thread for optimum setting - even with very solid soft wood fibre boards
- Result: Precise insertion into the insulation material surface = perfect washer positioning



Specialist for soft wood fibre boards

Coming soon. Product launch in planning.





Assembly elements for attachments

Building facades have to support a variety of attachments, such as awnings, marquees, railings, lamps, letterboxes etc. ETICS facades hold special challenges when it comes to fastening.

With the **Iso-Team**, EJOT has developed a product group for fastening attachments which offers a solution to all fastening problems: the **EJOT Iso-Team**.

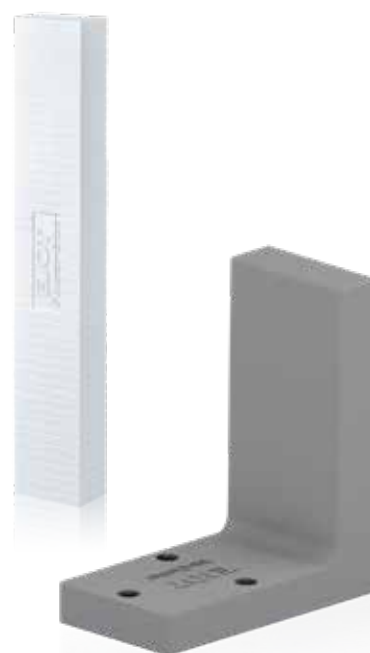
The loads as well as the time of assembly are decisive for the selection of the optimal assembly element.



Planned fastening of attachments

If fastening solutions for attachments (such as railings, french balconies, folding shutters, etc.) are already integrated before or during the mounting of the external thermal insulation composite system, this is called a planned fastening. The exact positioning of the attachment is known and the assembly elements are integrated in the facade planning.

In this case, the new Iso-Corner convinces with numerous advantages. For light to medium heavy attachments, the EJOT Iso-Bloc is also available.





EJOT® Iso-Corner

Approved fastening element for the planned assembly of medium heavy to heavy attachments to ETICS facades.

The installation angle has two mounting surfaces on only one element for a variable fixing position with up to two attachment points.

Due to its continuous material (polyurethane hard foam), it helps to reduce thermal bridges. The attachment to be mounted is thermally uncoupled from the substrate.

For approval relevant applications the patented special screw EJOT DELTA-PT® is used for fastening the attachment. This can be directly screwed onto the installation angle with the EJOT DELTA-PT®.

Three fastening kits are available which have been adapted to the respective substrates and guarantee reliable fastening in every building material. The drill template of the Iso-Corner meets the requirements for the distance between centres in the anchor approvals.

The Iso-Corner is available in three lengths covering all insulation thicknesses from 80-300 mm. It can be precisely shortened to the appropriate insulation thickness after installation of the ETIC system. The advantage over conventional mounting elements is above all that time-consuming rework such as grinding or filling the angle is not necessary.



Application examples

- Railings
- Lanyard rails
- Folding and sliding shutters
- Supports (e.g. for air conditioning units)
- etc.

Advantages

- High reliability and load-carrying capacity with a building authorities approved system
- One element – two installation surfaces
- Flexible screw position and number
- For highest flexibility / adjustment to the attachment
- Insulation material thicknesses 80 – 300 mm with only three angles
- Cut to length at the job site – for optimum adaptation
- Reduction of thermal bridges
- Load application with a distance of 20 mm to the installation surface permitted
- Can be combined with special fastening kits
- Fastening the attachment with direct assembly: pre-drill / screw in / done

Example:

Compressed version from sample statics

- Substrate: sand-lime solid brick, SFK 20
Gross density 1.8 kg/dm³
- Fastened with 3 x SDF-KB-10H
- 300 mm insulation thickness
- Railing width: 1.50 m
- Housing construction
- Assembly on the side piece / two fastening screws / eccentric

Proof provided!



Learn more on YouTube

EJOT® Iso-Corner installation video





Retrofitting of attachments

An exact plan in terms of the position or type of the attachment parts to be mounted on the facade is not yet available, or the assembly will be carried out on an ETICS facade that has already been completed. For the necessary subsequent fastening, EJOT provides three further solutions in its range of products.





EJOT® Iso-Spiral

Spiral anchors for fastening lightweight attachments to ETICS

The Iso-Spiral is a spiral plastic installation anchor including a sealing washer suitable for retrofitting lightweight attachments to ETICS facades which have already been rendered.

The anchor is inserted through the render layer directly into the insulation without pre-drilling.

Recommended service load
per attachment < 5 kg

Application examples

- Letterboxes
- Lamps
- House numbers
- etc.

Advantages

- Independent of insulation thickness
- No thermal bridging
- Waterproofing with EPDM seal
- Reliable hold in the insulating material
- No pre-drilling necessary



EJOT® Iso-Dart

Structural fastening solution for light to medium heavy attachments to ETICS facades made of EPS, mineral wool and mineral foam.

The Iso-Dart consists of an installation bush made of glass-fibre-reinforced plastic including a high-quality EPDM sealing washer, an EJOT facade anchor (Ø 8 mm) and a reduction insert.

Recommended service load
per attachment < 15 kg

Application examples

- Downpipe brackets
- Signs and billboards
- Folding shutter latches
- Lamps
- etc.

Advantages

- Reduced heat bridge effect
- Waterproofing impervious to driving rain against the render shell
- High load-bearing capacity due to anchoring in the substrate
- Easy and quick installation
- Wide application range



EJOT® Iso-Dart allows the fastening of attachments by accommodating common Ø 9 mm coarse thread screws or Ø 9 mm hanger bolts with M10 neck thread.

Minimum installation depth into installation bush: 40 mm

The enclosed reduction insert allows the fastening of attachments with Ø 5 and Ø 6 mm coarse thread screws.

Minimum installation depth into reduction insert: 35 mm

Learn more on YouTube
EJOT® Iso-Dart installation video





EJOT® Iso-Bar

Approved facade anchor for fastening medium-heavy and heavy attachments

The Iso-Bar facade anchor is an approved fastening element with a metric neck thread made of stainless steel and additional sealing element. It is ideal for subsequent fastening of all attachments and can thus be used flexibly.

The embedment with injection mortar is possible in concrete as well as solid brick or perforated brick without expansion pressure. The short embedment depth in concrete of 40 mm is unique and reduces reinforcement hits as well as allows quick assembly.

Due to the thermal separation, the Iso-Bar features a low thermal bridge effect and with the provided EPDM sealing, it permanently seals the facade against moisture. The intelligent setting tool simultaneously serves as a setting aid for a defined centric and axial position, for milling the render surface and as a centring aid during curing. Render damage due to deformation of the attachment under service load is prevented.

The Iso-Bar is available in four lengths and can be cut to size for the required length using conventional tools. This ensures flexible usage on-site.

High loads

The load-bearing capacity of the Iso-Bar depends on the substrate and permitted max. deformation. Exact data for the static calculation can be found in the approval

Example:

- Concrete substrate
- ETICS with 120 mm insulating material (incl. 3 mm render) and 10 mm adhesive mortar
- Permitted deformation of the attachment 5 mm

= approx. 2kN / 200 kg shear force carrying capacity

- Marquees
- Awnings
- Supports (e.g. for air conditioning units)
- Trellis
- etc.

Recommended service load
per attachment > 15 kg

Advantages

- High reliability and load-carrying capacity with a building authorities approved system
- Minimal classified thermal bridge effect
- Defined setting position thanks to innovative assembly tools
- Deformation of the attachment without forcing tension
- Cutting to length on the construction site – for perfect adaptation to local conditions
- Insulating material thicknesses up to 300 mm with only four variants
- Waterproofing impervious to driving rain against the render shell
- Shortest installation depth in concrete h_{ef} 40 mm – Prevention of reinforcement hits



Learn more on YouTube
EJOT® Iso-Bar installation video

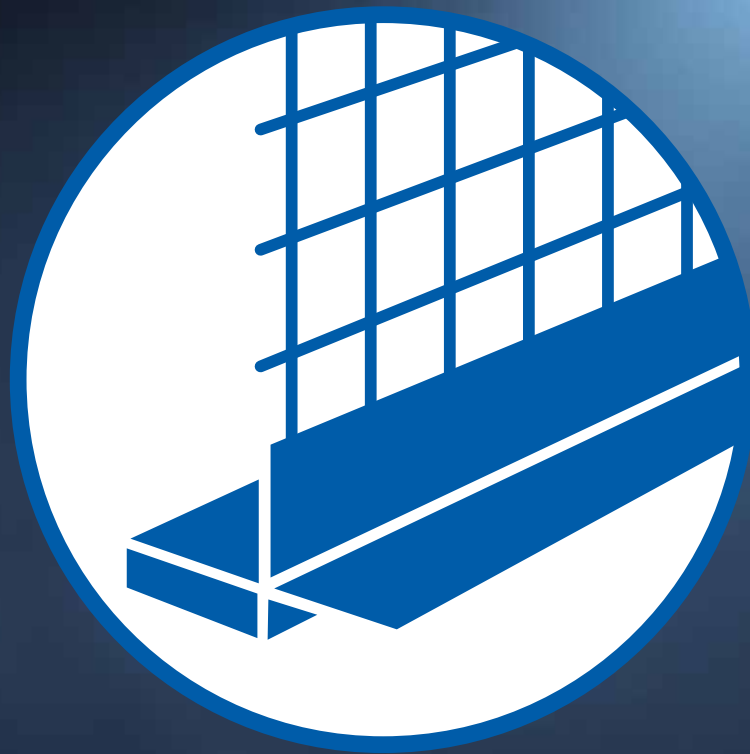




Pro-Line

Coming soon





The new EJOT® Pro-Line

Innovative products, special services and international partnership with the system provider distinguish EJOT.

Our fastening experts are continuously working on improvements and new solutions.

Our core competencies in the areas of steel and plastics processing have provided fastening solutions far beyond the area of washer anchors for ETICS.

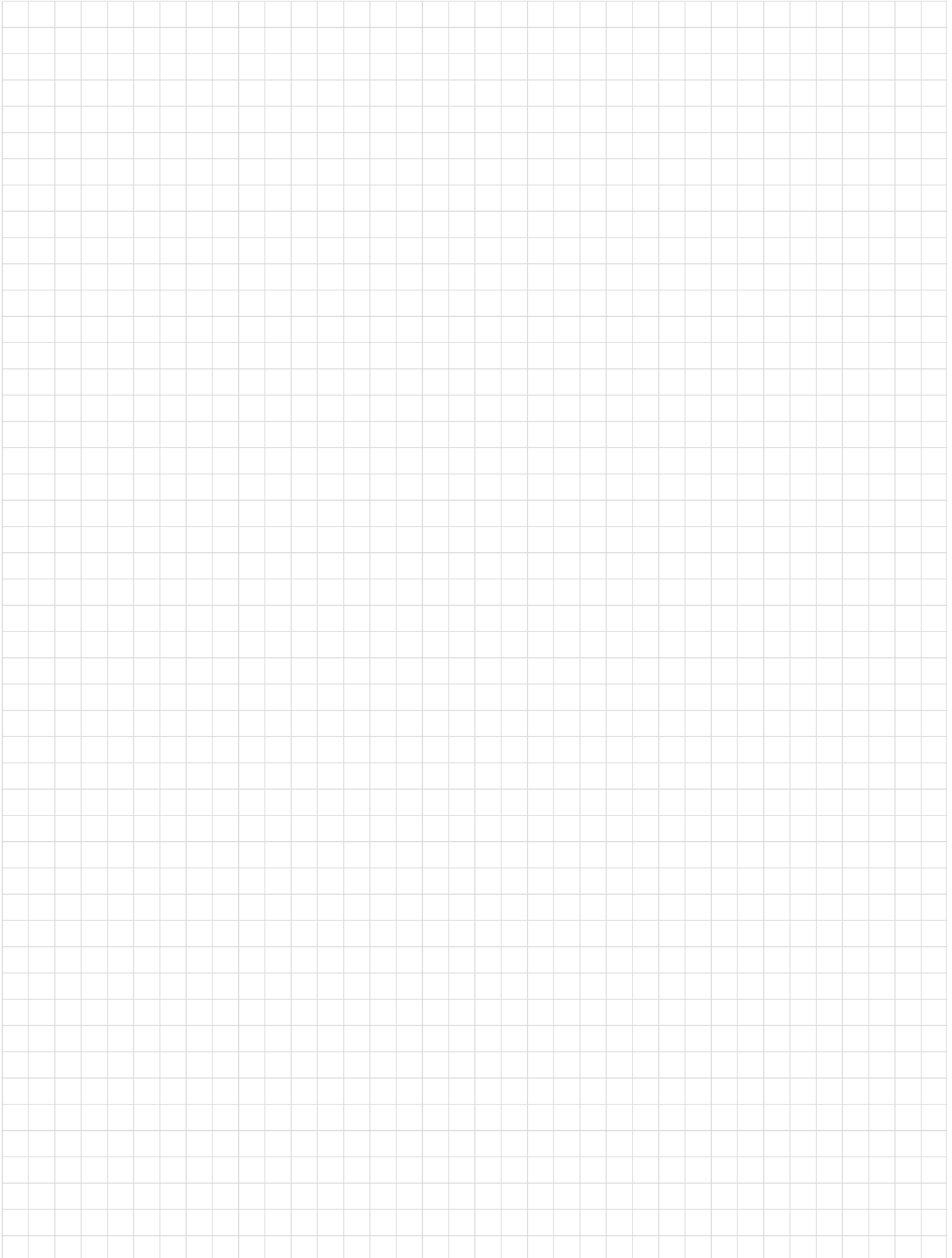
In recent years, the new business field of assembly elements for attachments has emerged. The products of the Iso-Team offer the perfect solution for every application. A comprehensive complete product range

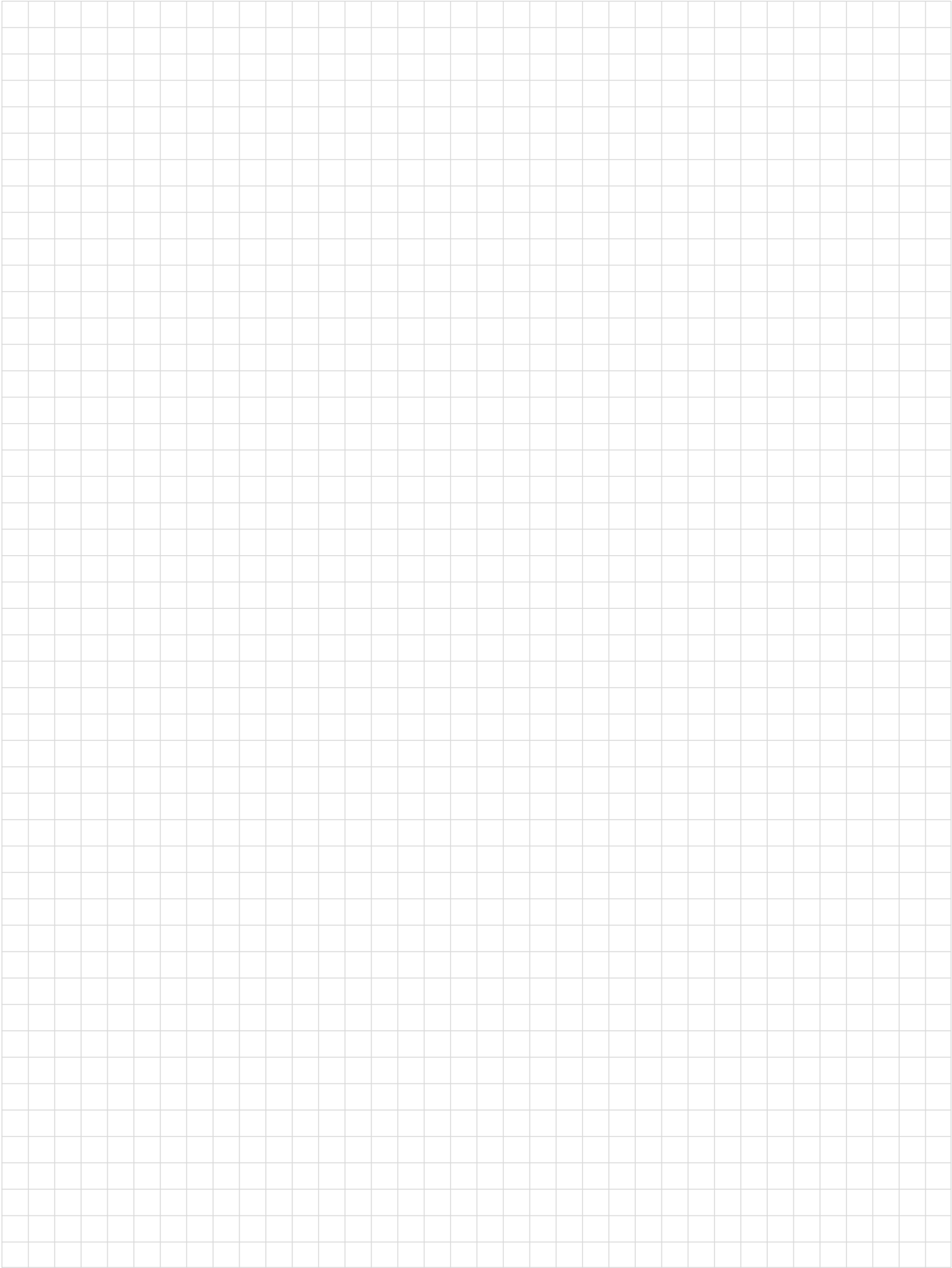
was created together with the usual EJOT service and logistics.

Because good things can still be made better, we will be taking the next step in 2019.

With the EJOT Pro-Line we are adding the business field of ETICS profiles to our product portfolio.

Look forward to innovative products in combination with the familiar services of EJOT.






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